PATENT COOPERATION TREATY -

	From the INTERNATIONAL BUREAU
PCT	То:
NOTIFICATION RELATING TO PRIORITY CLAIM	
(PCT Rules 26bis.1 and 26bis.2 and Administrative Instructions, Sections 402 and 409)	FREEHILLS CARTER SMITH BEADLE 101 Collins Street Melbourne, VIC 3000 AUSTRALIE
Date of mailing (day/month/year) 10 January 2001 (10.01.01)	
Applicant's or agent's file reference 40448422	IMPORTANT NOTIFICATION
International application No. PCT/AU00/01116	International filing date (day/month/year) 15 September 2000 (15.09.00)
Applicant	
ELLICE HOLDINGS PTY LTD et al	
The applicant is hereby notified of the following in respect of th	e priority claim(s) made in the international application.
even though the indication of the number of the earliest even though the following indication in the priority claim the priority document: 2. Addition of priority claim. In accordance with the applicant the following priority claim has been added: even though the indication of the number of the earliest even though the following indication in the priority claim the priority document: 3. As a result of the correction and/or addition of (a) priority document: 4. Priority claim considered not to have been made. The applicant failed to respond to the Invitation under the applicant's notice was received after the expiration. The applicant may, before the technical preparations for the applicant may, before the technical preparations for the service of the priority claim.	follows: nber 1999 (15.09.99) PQ 2815 er application is missing. aim is not the same as the corresponding indication appearing nt's notice received on: , er application is missing. aim is not the same as the corresponding indication appearing claim(s) under items 1 and/or 2, the (earliest) priority date is: r Rule 26bis.2(a) (Form PCT/IB/316) within the prescribed time limit. on of the prescribed time limit under Rule 26bis.1(a). im so as to comply with the requirements of Rule 4.10. international publication have been completed and subject to the solish, together with the international application, information PCT Applicant's Guide, Volume I, Annex B2(IB).
6. A copy of this notification has been sent to the receiving Office to the International Searching Authority (where the international Searching Authority (where the international Searching Authority (where the internation	ational search report has not yet been issued).
The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland	Authorized officer Athina Nickitas-Etienne
Facsimile No. (41-22) 740.14.35	Telephone No. (41-22) 338.83.38



PATENT COOPERATION TREAT

From the INTERNATIONAL BUREAU

PCT

NOTIFICATION OF ELECTION

(PCT Rule 61.2)

То

Commissioner
US Department of Commerce
United States Patent and Trademark
Office, PCT
2011 South Clark Place Room
CP2/5C24
Arlington, VA 22202
ETATS-UNIS D'AMERIQUE

Date of mailing (day/month/year)

18 May 2001 (18.05.01)

International application No.

PCT/AU00/01116

International filing date (day/month/year)

15 September 2000 (15.09.00)

Applicant

SMITH, Warrick

ETATS-UNIS D AIVIENTOE
in its capacity as elected Office

Applicant's or agent's file reference
40448422

Priority date (day/month/year)
15 September 1999 (15.09.99)

1.	The designated Office is hereby notified of its election made:
	X in the demand filed with the International Preliminary Examining Authority on:
	28 March 2001 (28.03.01)
	in a notice effecting later election filed with the International Bureau on:
2.	The election X was was was not
	made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under Rule 32.2(b).

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

Authorized officer

Nestor Santesso

Telephone No.: (41-22) 338.83.38

Facsimile No.: (41-22) 740.14.35

PATENT COOPERATION TREATY PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

International application No. PCT/AU 00/01116 International filing date (day/month/year) Is September 2000 International Patent Classification (IPC) or national classification and IPC Int. Cl. B25B 11/00 EO4G 21/16 Applicant ELLICE HOLDINGS PTY LTD et al This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36. This REPORT consists of a total of 3 sheets, including this cover sheet.
International Patent Classification (IPC) or national classification and IPC Int. Cl.? B25B 11/00 EO4G 21/16 Applicant 1. ELLICE HOLDINGS PTY LTD et al This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.
Int. Cl. B25B 11/00 EO4G 21/16 Applicant 1. ELLICE HOLDINGS PTY LTD et al This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.
Applicant 1. ELLICE HOLDINGS PTY LTD et al 1. This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.
ELLICE HOLDINGS PTY LTD et al This international preliminary examination report has been prepared by this International Preliminary Examining Authority and is transmitted to the applicant according to Article 36.
Authority and is transmitted to the applicant according to Article 36.
Authority and is transmitted to the applicant according to Article 36.
2. This REPORT consists of a total of 3 sheets, including this cover sheet.
This report is also accompanied by ANNEXES, i.e., sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications made before this Authority (se Rule 70.16 and Section 607 of the Administrative Instructions under the PCT).
These annexes consist of a total of sheet(s).
3. This report contains indications relating to the following items:
I X Basis of the report
II Priority
III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability
IV Lack of unity of invention
Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement
VI Certain documents cited
VII Certain defects in the international application
VIII Certain observations on the international application
Date of submission of the demand 28 March 2001 Date of completion of the report 05 April 2001
Name and mailing address of the IPEA/AU Authorized Officer
AUSTRALIAN PATENT OFFICE PO BOX 200 WODEN ACT 2606 AUSTRALIA
E-mail address: pct@ipaustralia.gov.au SARAVANAMUTHU PONNAMPALAM Facsimile No. (02) 6285 3929 Telephone No. (02) 6283 2070



International application No.

PCT/AU 00/01116

1.	Basis of the report
1.	With regard to the elements of the international application:*
	X the international application as originally filed.
	the description, pages, as originally filed,
	pages , filed with the demand,
	pages, received on with the letter of.
i	the claims, pages , as originally filed,
ĺ	pages , as amended (together with any statement) under Article 19,
	pages , filed with the demand, pages , received on with the letter of .
)	pages , filed with the demand,
	pages, received on with the letter of.
·	the sequence listing part of the description:
	pages, as originally filed
	pages , filed with the demand
_	pages, received on with the letter of.
2.	With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item. These elements were available or furnished to this Authority in the following language which is:
	the language of a translation furnished for the purposes of international search (under Rule 23.1(b)).
	the language of publication of the international application (under Rule 48.3(b)).
	the language of the translation furnished for the purposes of international preliminary examination (under Rules 55.2 and/or 55.3).
3.	With regard to any nucleotide and/or amino acid sequence disclosed in the international application, was on the basis of the sequence listing:
	contained in the international application in written form.
	filed together with the international application in computer readable form.
	furnished subsequently to this Authority in written form.
	furnished subsequently to this Authority in computer readable form.
	The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
	The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished
4.	The amendments have resulted in the cancellation of:
	the description, pages
	the claims, Nos.
	the drawings, sheets/fig
5.	This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**
•.	Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17). Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

International application No.

PCT/AU 00/01116

V.	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial
	applicability; citations and explanations supporting such statement

tatement

			•
Novelty (N)	Claims	1-19	YES
	Claims		NO
Townships and (10)			
Inventive step (IS)		1-19	YES
	Claims	•	NO
Industrial applicability (IA)		1-19	YES
	Claims		NO

2. Citations and explanations (Rule 70.7)

NOVELTY (N) and INVENTIVE STEP (IS)

- A. The documents constituting closest prior art:
 - (i) US 4058335A
 - (ii) GB 2326528A
 - (iii) US 4401961A
- B. The subject matter of claims 1 and 6 differs from those prior art documents in that the holding device for retaining sheet material in place against a structure, by the use of a substantially flat magnetic surface and a magnetically receptive surface of the structure.
- C. The distinguishing features of the invention will improve the method of retaining sheet materials in position against frame members.
- D. Therefore the application satisfies the criteria set forth in PCT Article 33 (2-3) concerning the novelty inventive step of the independent claims 1 and 6.

The criteria concerning novelty and inventive step of claims 2 - 5 and 7 - 19 are satisfied because these claims are dependant on claims 1 and 6.

INDUSTRIAL APPLICABILTY (IA)

The invention defined in claims 1-19 satisfies the Criterion set forth in PCT Article 33 (4).

ENT COOPERATION TREATY **PCT**

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

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(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 40448422	FOR FURTHER ACTION	See Notification o Examination Repo	f Transmittal of International Preliminary ort (Form PCT/IPEA/416).
International application No.	International filing date	e (day/month/year)	Priority Date (day/month/year)
PCT/AU 00/01116	15 September 2000		15 September 1999
International Patent Classification (IPC)	or national classification	n and IPC	
Int. Cl. ⁷ B25B 11/00 EO4G 21/1	6		
Applicant 1. ELLICE HOLDINGS PTY	LTD et al		
1. This international preliminary Authority and is transmitted to	examination report has be the applicant according	peen prepared by this to Article 36.	International Preliminary Examining
2. This REPORT consists of a tot	al of 3 sheets, includi	ing this cover sheet.	•
This report is also accombeen amended and are the Rule 70.16 and Section 6	e basis for this report and	d/or sheets containin	cription, claims and/or drawings which have g rectifications made before this Authority (see he PCT).
These annexes consist of a tota	l of sheet(s).		
3. This report contains indications relating	g to the following items	::	
I X Basis of the report			
II Priority			
III Non-establishmen	t of opinion with regard	to novelty, inventive	step and industrial applicability
IV Lack of unity of in	vention		
V X Reasoned statement citations and expla	nt under Article 35(2) wi mations supporting such	ith regard to novelty statement	inventive step or industrial applicability;
VI Certain documents	cited		
VII Certain defects in	the international applicat	tion	
VIII Certain observation	ns on the international ap	pplication	
Date of submission of the demand 28 March 2001		ate of completion of April 2001	the report
Name and mailing address of the IPEA/A	U Au	thorized Officer	
AUSTRALIAN PATENT OFFICE PO BOX 200 WODEN ACT 2606 AUSTRALIA E-mail address: pct@ipaustralia.gov.au Facsimile No. (02) 6285 3929			U PONNAMPALAM
	1 le	lephone No. (02) 62	83 2070

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

In	ernational	application	No.	
	AU 00	/01116		
•				

I.	Basis of the report
1.	With regard to the elements of the international application:*
	X the international application as originally filed.
	the description, pages, as originally filed, pages, filed with the demand, pages, received on with the letter of.
	the claims, pages, as originally filed, pages, as amended (together with any statement) under Article 19, pages, filed with the demand, pages, received on with the letter of.
	the drawings, pages, as originally filed, pages, filed with the demand, pages, received on with the letter of.
	the sequence listing part of the description:
	pages, as originally filed pages, filed with the demand pages, received on with the letter of.
2.	With regard to the language, all the elements marked above were available or furnished to this Authority in the language in which the international application was filed, unless otherwise indicated under this item. These elements were available or furnished to this Authority in the following language which is:
	the language of a translation furnished for the purposes of international search (under Rule 23.1(b)).
	the language of publication of the international application (under Rule 48.3(b)).
	the language of the translation furnished for the purposes of international preliminary examination (under Rules 55.2 and/or 55.3).
3.	With regard to any nucleotide and/or amino acid sequence disclosed in the international application, was on the basis of the sequence listing:
	contained in the international application in written form.
	filed together with the international application in computer readable form.
	furnished subsequently to this Authority in written form.
	furnished subsequently to this Authority in computer readable form.
	The statement that the subsequently furnished written sequence listing does not go beyond the disclosure in the international application as filed has been furnished.
	The statement that the information recorded in computer readable form is identical to the written sequence listing has been furnished
4.	The amendments have resulted in the cancellation of:
	the description, pages
	the claims, Nos.
	the drawings, sheets/fig
5.	This report has been established as if (some of) the amendments had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**
*	Replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report since they do not contain amendments (Rules 70.16 and 70.17). Any replacement sheet containing such amendments must be referred to under item 1 and annexed to this report

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

Inte	ernational application No.
	T/AU 00/01116

V. Reasoned statement under Article 35(2) with regard to novelty, inventive step or i applicability; citations and explanations supporting such statement			
1. Statement			
Novelty (N)	Claims 1-19 Claims	YES NO	
Inventive step (IS)	Claims 1-19 Claims	YES NO	
Industrial applicabi	ility (IA) Claims 1-19 Claims	YES NO	

2. Citations and explanations (Rule 70.7)

NOVELTY (N) and INVENTIVE STEP (IS)

- A. The documents constituting closest prior art:
 - (i) US 4058335A
 - (ii) GB 2326528A
 - (iii) US 4401961A
- B. The subject matter of claims 1 and 6 differs from those prior art documents in that the holding device for retaining sheet material in place against a structure, by the use of a substantially flat magnetic surface and a magnetically receptive surface of the structure.
- C. The distinguishing features of the invention will improve the method of retaining sheet materials in position against frame members.
- D. Therefore the application satisfies the criteria set forth in PCT Article 33 (2-3) concerning the novelty inventive step of the independent claims 1 and 6.
- E. The criteria concerning novelty and inventive step of claims 2 5 and 7 19 are satisfied because these claims are dependant on claims 1 and 6.

INDUSTRIAL APPLICABILTY (IA)

The invention defined in claims 1- 19 satisfies the Criterion set forth in PCT Article 33 (4).

CORRECTED VERSION

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(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date 22 March 2001 (22.03.2001)

PCT

(10) International Publication Number WO 01/019569 A1

- (51) International Patent Classification⁷: E04G 21/16
- ----

B25B 11/00,

- [AU/AU]; 5 Elwood Street, Golden Square, VIC 3555 (AU).
- (21) International Application Number: PCT/AU00/01116
- (22) International Filing Date:

15 September 2000 (15.09.2000)

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(30) Priority Data: PQ 2815

15 September 1999 (15.09.1999)

- (71) Applicant (for all designated States except US): ELLICE HOLDINGS PTY LTD [AU/AU]; 5 Elwood Street, Golden Square, VIC 3555 (AU).
- (72) Inventor; and
- (75) Inventor/Applicant (for US only): SMITH, Warrick

(74) Agent: FREEHILLS CARTER SMITH BEADLE; 101

Collins Street, Melbourne, VIC 3000 (AU).

- (81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.
- (84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

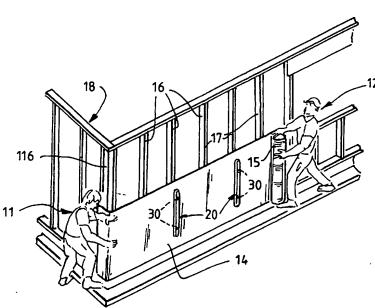
[Continued on next page]

(54) Title: MAGNETIC HOLDING DEVICE AND METHOD

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GROUP 3600



(57) Abstract: A magnetic holding device (20) is provided comprising an elongate housing (22) containing a plurality of magnets (30) located at longitudinally spaced apart locations (28) of the housing (22). The device (20) thus has magnetic surfaces (31) for holding a sheet material (14) to a magnetically receptive surface of a steel frame member (16, 19) of a wall or roof framework for a building before the sheet material (14) is permanently secured to the frame member (16, 19). The elongate housing (22) also includes at least one adjustable retaining member (40) having a lip (44) for engagement with a side surface of the frame member (16, 19) to help prevent the holding device (20) and sheet material (14) from slipping relative to the frame member (16, 19), e.g. in windy conditions.



VO 01/019569



Published:

with international search report

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6 September 2002

(15) Information about Correction:

see PCT Gazette No. 36/2002 of 6 September 2002, Section II

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

- 1 -

MAGNETIC HOLDING DEVICE AND METHOD

This invention relates to a device and method for holding materials in place against a structure and is particularly, but not exclusively, concerned with retaining sheet materials in position against frame members of a building framework so that the sheet material can be secured to the frame members.

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In the building industry it is often necessary to fasten sheets of material, such as insulating paper or sarking, to frame members of a wall or roof before the wall or roof is cladded or covered. When the sheet material is dispensed from a roll it can be difficult to hold the sheet material in position, particularly in windy conditions, until the sheet is secured to the wall or roof members, for instance by an adhesive or other fastening means.

It is therefore desirable to provide an effective holding device and method for holding materials, such as sheet materials, in position against a surface or framework of a building.

According to one aspect of the invention, there is provided a method of attaching a sheet material to a structure, said method comprising:

providing a plurality of magnetic holding devices each comprising a housing including at least one magnet and having a substantially flat magnetic surface on or in close proximity to said magnet;

placing the sheet material against at least one magnetically receptive surface of the structure;

placing said magnetic holding devices with said substantially flat magnetic surface against the sheet material to hold the sheet material in position between the magnetic surfaces of the holding devices and said at least one magnetically receptive surface of the structure so that the sheet material can be secured to the structure.

The magnetic holding devices preferably comprise elongate members, such as rods or tubes, each including at least one magnet. Preferably, each magnetic holding device has a plurality of magnets located at spaced intervals along the elongate member. At least some of the magnetic holding devices are preferably provided with at least one retaining member having a retaining

- 2 -

surface extending along the elongate member at an angle, preferably generally perpendicularly to the substantially flat magnetic surface. The retaining members assist in preventing the magnetic holding devices and the sheet material from slipping relative to the frame members of the structure by engaging with surfaces of the frame members which extend at an angle to the magnetically receptive surface.

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According to another aspect of the invention, there is provided a magnetic holding device comprising an elongate member including at least one magnet and having a substantially flat magnetic surface on or in close proximity to said magnet, whereby the elongate member is adapted to hold material between a magnetically receptive surface and said substantially flat surface, wherein at least one retaining member is provided on the elongate member, the retaining member having a retaining surface extending from the elongate member at an angle to the substantially flat magnetic surface.

The retaining member may be formed integrally with, or attached to an elongate housing for the magnet or magnets of the magnetic holding device. In a particularly preferred embodiment, an adjustable retaining member is provided having a part movable between an extended position in which it presents a lip having said retaining surface extending outwardly from the housing generally perpendicularly to the substantially flat magnetic surface, and a retracted position.

In one particularly preferred embodiment, the elongate member comprises a housing containing at least one pair of permanent magnets at longitudinally spaced apart positions of the elongate member. A piece of ferromagnetic material may be provided within the housing extending between said at least one pair of magnets so that when the elongate member holds a sheet against a ferromagnetic structural member, a strong magnetic circuit is created within the magnetic holding device and within the structural member, resulting in a stronger holding force on the sheet of material.

According to a further aspect of the invention, there is provided a magnetic holding device comprising an elongate housing member containing at

least one pair of magnets at longitudinally spaced apart positions of the elongate housing member, and a ferromagnetic material extending between the pair of magnets within the housing.

The elongate member housing the magnet or magnets may be made of any convenient material, such as a wooden or plastics material. The or each magnet may be mounted on or received within a recess in the surface of the elongate member, with a surface of the magnet forming said substantially flat magnetic surface. Alternatively, the magnet or magnets may be housed within the elongate housing with a magnetic surface of the magnet being disposed in close proximity to a substantially flat outer surface of the elongate member forming said substantially flat magnetic surface of the device.

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In one preferred use of the magnetic holding device, the elongate member is used to hold sheet material to surfaces of ferromagnetic frame members of a wall or roof framework, such as wall studs or roof purlins. The sheet material may be rolled into position against substantially flat magnetically receptive surfaces of the frame members with the holding devices being used to hold the sheet material in place until the sheet material is secured to the wall studs or roof purlins, e.g. by an adhesive or by fasteners.

When the magnetic holding devices are used in this manner, at least some of the holding devices may be positioned with retaining surfaces of the retaining members abutting against a side surface of a respective frame member that extends at an angle to the front surface of the frame member against which the sheet material is held. The retaining members thus help to prevent the magnetic holding devices and sheet material from slipping relative to the frame members.

Some preferred embodiments of the present invention will now be described, by way of example only, with reference to the accompanying drawings, in which:

Figure 1 is a perspective view illustrating a method of attaching sheet material to a wall framework in accordance with the invention;

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Figure 2 is a perspective view illustrating a method of attaching sheet material to a roof framework in accordance with the invention;

Figure 3 is a side perspective view of a magnetic holding device in accordance with the invention;

Figure 4 is a cross-section on the line 4-4 of Figure 3;

Figure 5 is a cross-section on the line 5-5 of Figure 3;

Figure 6 is an opposite side view of an end of the magnetic holding device of Figure 3 including an adjustable retaining member;

Figure 7 is a view similar to Figure 6 showing the retaining member in an extended position;

Figure 8 is a section on the line 8-8 of Figure 6;

Figure 9 is a section on the line 9-9 of Figure 7; and

Figure 10 is a side view of another embodiment of a magnetic holding device in accordance with the invention; and

Figure 11 is a side view of a modified embodiment similar to that of Figure 10.

Figure 1 illustrates two tradespersons 11, 12 utilising magnetic holding devices 20 in accordance with the invention to attach a sheet of insulating material 14 to vertical frame members 16 of a steel framework 18 of a building in accordance with the method of the present invention.

In the method of the invention, as shown in Figure 1, one trades-person 11 is holding one end of the sheet material 14 as the other tradesperson 12 unrolls the sheet material from a roll 15, alongside front surfaces 17 of steel frame members or wall studs 16. As the sheet material is unrolled, the magnetic holding devices 20 which comprise elongate rods containing magnets 30 are used to hold the sheet material 14 in position with the sheet material sandwiched between magnetic surfaces of the holding devices 20 and magnetically receptive front surfaces 17 of the steel frame members or wall studs 16.

Referring to Figure 2, there is illustrated a similar method in which the tradespersons 11, 12 are utilising magnetic holding devices 20 to hold a sheet of

- 5 -

insulating material 14 to generally horizontally extending roof frame members or purlins 19 of a steel roof framework of a building.

Figures 3 to 9 show one preferred form of magnetic holding device 20 in accordance with the invention. The magnetic holding device 20 is in the form of an elongate rod having a pair of magnets 30 contained in an elongate housing 22. The elongate housing 22 may be conveniently formed from a molded plastics material, although the housing may be formed from other materials, such as wood or a metal such as aluminium. As shown in Figures 3 to 7, the elongate housing has an upper bulbous part 24 with rounded sides and a lower, narrower part 26 so that the magnetic holding device may be conveniently grasped by a user. Two short tubular extensions 28 extend from the lower surfaces of the part 26 and have recesses 29 within which the magnets 30 are housed. The lower surfaces 31 of the tubular extensions 28 thus provide substantially flat magnetic surfaces at longitudinally spaced apart locations of the housing 22.

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Figure 5 shows the magnetic holding device 20 in use with the sheet material 14 held between the magnetically receptive front or upper surface 17 of a steel wall member 16 or roof member 19 and a magnetic surface 31 of the magnetic holding device 20.

A particularly advantageous feature of the magnetic holding device of the present invention is illustrated in Figures 6 to 9 which show an adjustable retaining member 40 provided on one side of the elongate housing 22 towards one end of the housing 22. Another similar retaining member 40 may be provided at the other end of the housing 22. The adjustable retaining member 40 comprises a circular body part 42 and a lip part 44 extending from one side of the body part 42. The circular body part 42 is attached to a side of the lower part 26 of the housing 22 by a threaded bolt 45 having an enlarged head 46 with a hexagonal recess 47 for receiving an a hexagonal key for tightening the bolt 45 in a threaded recess 48 in the side of the lower body part 26. The bolt 45 is preferably tightened to a sufficient extent to secure the adjustable retaining member 40 to the housing 22 while allowing the retaining member to rotate

- 6 -

through approximately 90° about the axis of the bolt 45 between a retracted position as shown in Figures 6 and 8 and an extended position as shown in Figures 7 and 9. In the retracted position of Figures 6 and 8, the lip part 44 extends from the circular body part 42 substantially in the longitudinal, direction of the elongate housing 22, whereas in the extended position of Figures 7 and 9, the lip part 44 extends downwardly from the lower part 26 of the housing 22 for a greater distance than the short tubular extensions 28. The lip part 44 of the adjustable retaining member 40 may also have a ridge or rib 49 extending radially outwards from the circular body part 42 to assist a user in moving the retaining member 40 between its retracted and extended positions.

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Referring more particularly to Figure 9, the lip part 44 in its extended position presents a retaining surface 41 extending beyond and generally perpendicularly to the substantially flat magnetic surface 31 of the holding device 20 for engagement with a side surface 39 of the steel wall member 16 or roof member 19 with the sheet material 14 therebetween. Figure 9 shows the sheet material 14 slightly depressed by the lip part 44 before it continues on to the next wall or roof member 16, 19 but it will be appreciated that the holding device 20 with the extended lip part 44 is also suitable for retaining the sheet material 14 to a corner member 116 of a steel framework 18 of a building.

The extended lip part 44 of the retaining member 40 helps to prevent the magnetic holding device 20 and the sheet material 14 from slipping relative to the wall or roof members 16, 19 and is particularly useful in windy outdoor conditions.

Figure 10 shows another embodiment of a magnetic holding device 50 mounted on an elongate tube or rod 51. The magnetic holding device 50 comprises an elongate tubular body part 52 and a pair of spaced cylindrical magnet housing members 54 extending outwardly from the body part 52 in a direction substantially perpendicularly to the axis of the tube or rod 51. The tubular body part 52 is slidably mounted on the tube or rod 51 and can be secured in a desired position on the rod 51 by a screw 53.

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The ends of the magnet housing members 54 have recesses 55 which house a pair of magnets 56 so that the end surfaces of the housing members 54 form magnetic surfaces 57 which are attracted to a magnetically receptive surface 61 of a steel frame member 60 to hold a sheet material 14 between the surfaces 57 and 61.

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It will be appreciated that a plurality of the magnetic holding devices 51 may be mounted on an elongate tube or rod 51 for holding a sheet material 14 of large dimensions.

As shown in Figure 10, an adjustable retaining member 62 is mounted on each of the magnet housing members 54. Each adjustable retaining member 62 comprises a sleeve slidably mounted on a respective cylindrical housing member 54 and movable between a retracted position (as shown on the left hand side of Figure 10) and an extended position (as shown on the right hand side of Figure 10). In the extended position, a lip part 64 of the sleeve 62 extends beyond the magnetic surface 57 of the respective housing member 54 to present a lip surface for engagement with a side surface of the steel frame member 60 to help prevent the magnetic holding device 50 from slipping relative to the frame member 60, e.g. in windy conditions.

Each slidable retaining sleeve 62 may be secured in either its retracted or extended position by a screw 66 extending through a slot 67 in a lug 68 on the side of the magnet housing member 54.

Referring to Figure 11, there is shown a modified embodiment of a magnetic holding device 50 which is similar to that of Figure 10 with the retaining members 60 omitted so that the modification can be illustrated more clearly. Otherwise corresponding reference numerals have been applied to corresponding parts of Figure 10. The device 50 differs from that of Figure 10 in that a ferromagnetic element 70 in the form of a U-shaped piece of ferromagnetic material extends between the magnets 56 in the cylindrical magnet housing members 54. Also, the pair of magnets 56 are arranged so that the south pole of one magnet 56 forms or is adjacent the magnetic surface 57 of

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one housing member 54 and the north pole of the other magnet 56 forms or is adjacent the magnetic surface 57 of the other housing member 54.

In use, when the magnetic holding device 50 of Figure 11 is used to hold a piece of sheet material 14 to a steel structural member 60, a strong magnetic circuit is created in the U-shaped piece 70 of ferromagnetic material and in the steel structural member 60 which assists in holding the sheet material 14 more securely to the steel member 60.

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The present invention thus provides an effective holding device and method for holding sheet materials to a structure whilst the preferred embodiment is described with reference to holding an insulating sheet to frame members of a steel framework of a building, the devices and method may also be used for holding other types of sheet material, such as shade cloth, hessian and even thin sheets of plyboard etc to structural members. It is also envisaged that the holding devices may have many other applications outside the building industry.

It will be appreciated that various other modifications may be made to the preferred embodiments described above without departing from the scope and spirit of the present invention. For instance, the retaining members on the holding device may be fixed to the housing of the device in a permanently extended position, although an adjustable retaining member is preferred for situations when it is not desirable to have a permanent retaining lip projecting from the housing.

CLAIMS

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1. A method of attaching a sheet material to a structure, said method comprising:

providing a plurality of magnetic holding devices each comprising a housing including at least one magnet and having a substantially flat magnetic surface on or in close proximity to said magnet;

placing sheet material against at least one magnetically receptive surface of the structure;

placing said magnetic holding devices with said substantially flat magnetic surface against the sheet material to hold the sheet material in position between the magnetic surfaces of the holding devices and said at least one magnetically receptive surface of the structure so that the sheet material can be secured to the structure.

- 15 2. A method according to claim 1 wherein each magnetic holding device comprises an elongate member including one or more magnets.
 - 3. A method according to claim 2 wherein the elongate member houses a plurality of magnets located at spaced intervals along the elongate housing.

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4. A method according to any one of claims 1 to 3 wherein the structure has a plurality of spaced frame members of ferromagnetic material, and the sheet material is held between the magnetic surfaces of the holding devices and magnetically receptive surfaces of the frame members.

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5. A method according to claim 4 wherein at least some of the magnetic holding devices are provided with at least one retaining member having a part with a retaining surface extending from the housing at an angle to the substantially flat magnetic surface for engagement with a surface of one of the frame members extending at an angle to the magnetically receptive surface of the frame member.

6. A magnetic holding device comprising an elongate member including at least one magnet and having a substantially flat magnetic surface on or in close proximity to the magnet, whereby the elongate member is adapted to hold material between said magnetic surface and a magnetically receptive surface;

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wherein at least one retaining member is provided on the elongate member, the retaining member having a retaining surface extending from the elongate member at an angle to the substantially flat magnetic surface.

- 7. A magnetic holding device according to claim 6 wherein the retaining member is integral with the elongate member of the magnetic holding device.
 - 8. A magnetic holding device according to claim 6 wherein the retaining member is attached to the elongate member of the magnetic holding device.
 - 9. A magnetic holding device according to claim 8 wherein the retaining member is adjustable having a lip part movable between an extended position in which the lip part presents a retaining surface extending outwardly from the elongate member generally perpendicularly to the substantially flat magnetic surface, and a retracted position.
 - 10. A magnetic holding device according to any one of claims 6 to 9 wherein the elongate member comprises a housing containing at least one pair of magnets at longitudinally spaced apart positions of the elongate member.
 - 11. A magnetic holding device according to claim 10 wherein the housing comprises an elongate rod having retaining members provided at each end of the rod.

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- 12. A magnetic holding device according to claim 10 wherein the housing is of tubular form for mounting on a rod or tube, the housing having a pair of magnet housing members extending outwardly from the tubular housing.
- 5 13. A magnetic holding device according to claim 12 wherein retaining members in the form of sleeves with end lip parts are mounted on the magnet housing members.
- 14. A magnetic holding device according to claim 10, wherein ferromagnetic10 material is provided between said at least one pair of magnets within the housing.
 - 15. A magnetic holding device comprising an elongate housing member containing at least one pair of magnets at longitudinally spaced apart positions of the elongate housing member, and ferromagnetic material provided between the pair of magnets within the housing.
 - 16. A magnetic holding device according to any one of claims 6 to 15 wherein the elongate member is made of wooden or plastics material.

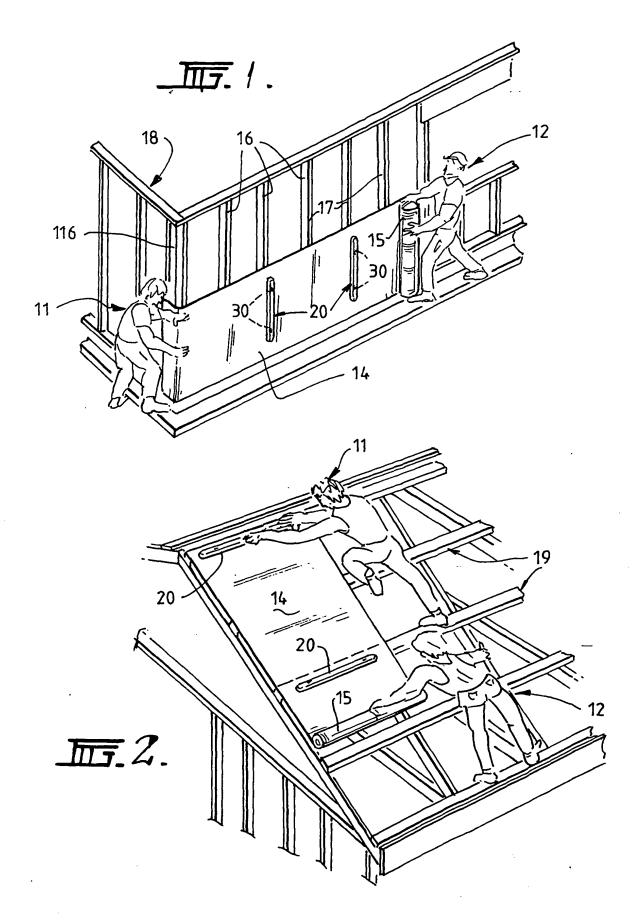
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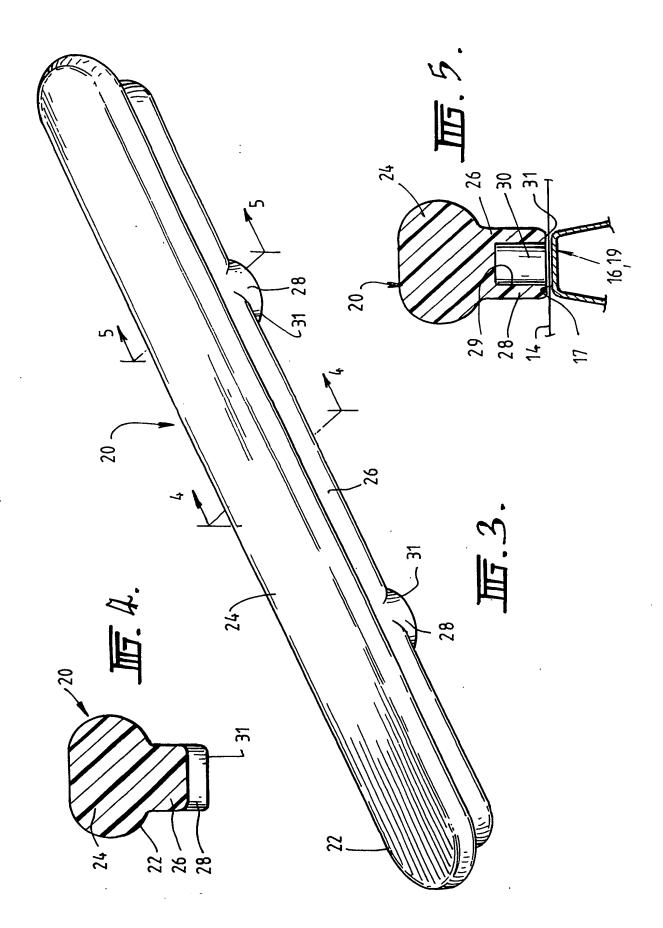
- 17. A magnetic holding device according to any one of claims 6 to 16 wherein the or each magnet is mounted on a surface of the elongate member.
- 18. A magnetic holding device according to any one of claims 6 to 16 wherein the or each magnet is mounted within a recess in the elongate member, with a surface of the magnet forming the substantially flat magnetic surface of the device.
- 19. A magnetic holding device according to any one of claims 6 to 16 wherein the or each magnet is housed within the elongate member with a

- 12 -

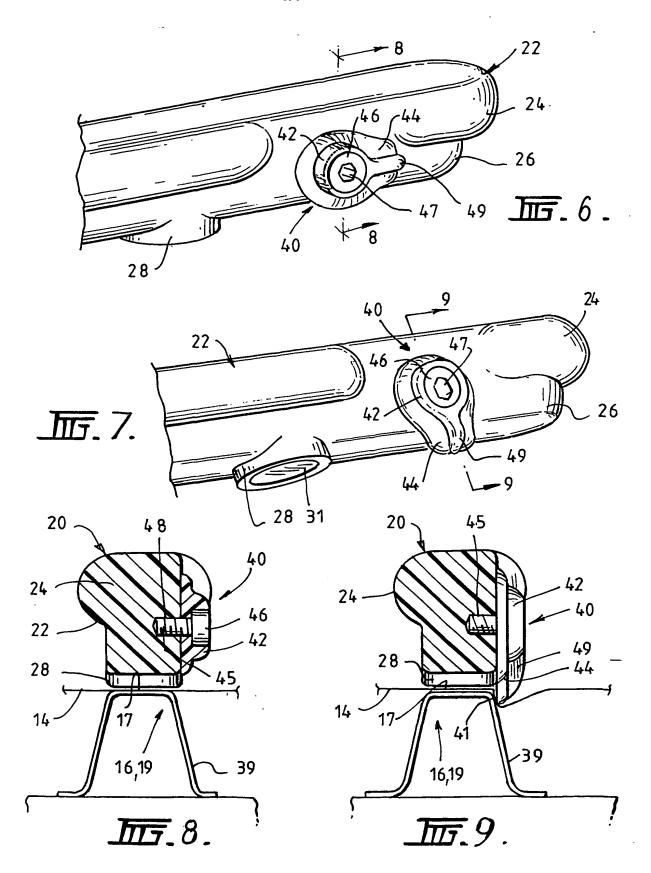
magnetic surface of the magnet being in close proximity to a surface of the elongate member forming said substantially flat magnetic surface of the device.

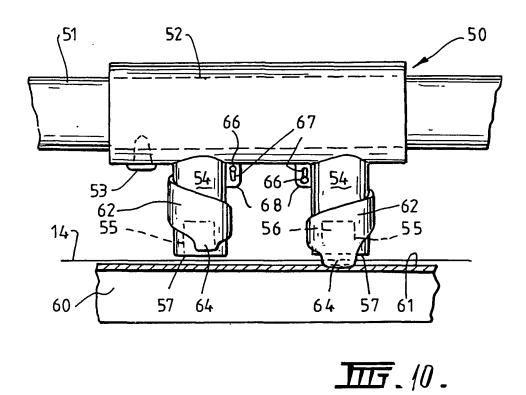


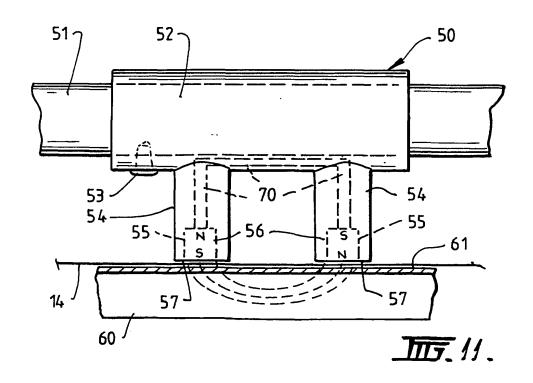
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INTERNATIONAL SEARCH REPORT

International application No. **PCT/AU 00/01116**

Α.	CLASSIFICATION OF SUBJECT MATTER						
Int Cl ⁷ :	B25B 11/00 E04G 21/16						
According to International Patent Classification (IPC) or to both national classification and IPC							
В,	B. FIELDS SEARCHED						
Minimum documentation searched (classification system followed by classification symbols) IPC: B25B 11/00 E04G 21/16							
Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched AU: IPC as above							
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)							
C.	DOCUMENTS CONSIDERED TO BE RELEVANT						
Category*	Citation of document, with indication, where appro	opriate, of the relevant passages	Relevant to claim No				
A .	US 4058335A (ABE) 15 November 1977 Whole document		1-19				
A	GB 2326528A(ECLIPSE MAGNETICS LTD) 23 December 1998 Whole document		1-19				
P, A	US 5971379A (LEON, JR) 26 October 1999 P, A Whole document		1-19				
Further documents are listed in the continuation of Box C							
** Special categories of cited documents: "A" Document defining the general state of the art which is not considered to be of particular relevance "E" earlier application or patent but published on or after the international filing date "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other means "P" document published prior to the international filing date "L" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention document of particular relevance; the claimed invention cannot be considered novel or cannot be considered novel or cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art document member of the same patent family							
Date of the actual completion of the international search 31 October 2000 Date of mailing of the international search report - 8 NOV 2000							
Name and mailing address of the ISA/AU Authorized officer							
AUSTRALIAN PATENT OFFICE PO BOX 200 WODEN ACT 2606 AUSTRALIA E-mail address: pct@ipaustralia.gov.au Facsimile No.: (02) 6285 3929 SARAVANAMUTHU PONNAMPALAM Telephone No.: (02) 6283 2070							

INTERNATIONAL SEARCH REPORT

International application No.
PCT/AU 00/01116

C (Continua	D-1	
ategory*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
	US 4401961A (BAERMANN.et al) 30 August 1983	
Α	Whole document	1-19
	GB 2211355A (JAMES NEILL HOLDINGS) 28 June 1989	
Α	Whole document	1-19
		-
A	EP 0576699A (CHIU) 5 January 1994 Whole document	1-19
21	Whole document	1-15
	US 5921058A (BROOKER) 13 July 1999	
Α	Whole document	1-19
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INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No. **PCT/AU 00/01116**

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report		ch	Patent Family Member		
US	4058335	NONE			
GB	2326528	NONE			
US	5971379	NONE			
US	4401961	CA	1181476		
GB	2211355	NONE			
EP	576699	NONE			
US	5921058	NONE			

END OF ANNEX